



## ***MAINTENANCE INSTRUCTIONS FOR H RANGE***

### **REGULAR MAINTENANCE**

#### HANDLE

1. Check for local damage to finish, glazing, weatherseal or ironmongery and correct where necessary.
2. Open window to clean hidden surfaces of dirt with a soft brush.
3. Wipe the surface of the weatherseal with a damp cloth.
4. Clean underneath the aluminium bottom bead with a soft brush, then clean the exposed surface with a solution of water and a small amount of **MILD** detergent and wipe with a damp cloth to remove any traces of detergent.
5. At least every 2 years, wash down the frames with a **MILD** detergent solution, rinse with clean fresh water and allow to dry. Windows in industrial areas or coastal regions need to be washed down more frequently.
6. DO NOT use abrasive materials eg. wire wool to clean any part of the window.

#### DAMAGE TO PAINT/STAIN FINISH

Please refer to the aftercare and maintenance recommendations provided by Akzo Nobel Woodcare. For further information and advice, please contact their Advice Centre on 01480 496868.

#### WINDOW LOCKING SYSTEM

1. Remove handle and apply light machine oil to the lock-box.
2. Apply light machine oil to espagnolette guides, ensuring the rods are moving freely.
3. Ensure channels are clear of any debris.

#### HINGES

1. Spilka H hinges do NOT need any maintenance.  
DO NOT LUBRICATE HINGES.

#### VENTILATOR

1. Wipe internal ventilator (and external canopy if accessible) and clean with a damp cloth.
2. Clean away any blockages with a soft brush. DO NOT lubricate.



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### **PERIODIC MAINTENANCE**

Depending on the local climate, the window location and the product used, the re-coating cycle may vary from 3 years – for a light coloured stain in an exposed situation – to 8 years – for white paint in a mild to moderate situation.

For further information on translucent and opaque coating maintenance go to the Operating, Care and Maintenance pages of our website by clicking [HERE](#).

**FOR ADDITIONAL INFORMATION PLEASE CONTACT  
OUR TECHNICAL STAFF ON  
01274 833611.**